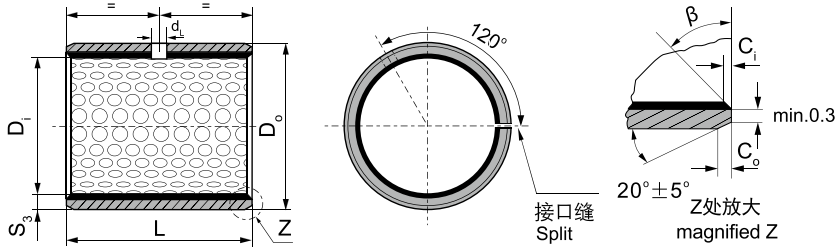


# JF-800 双金属轴承规格及公差

## JF-800 Bimetal Sleeve Bushing Specification & Tolerance



内外倒角 ID and OD chamfers

S <sub>3</sub>	C <sub>0</sub>	C <sub>1</sub>	β
0.75	0.5 ± 0.3	0.25 ± 0.2	35° ± 5°
1.00	0.6 ± 0.3	0.30 ± 0.2	35° ± 5°
1.50	0.7 ± 0.3	0.50 ± 0.3	35° ± 5°

S <sub>3</sub>	C <sub>0</sub>	C <sub>1</sub>	β
2.00	1.2 ± 0.4	0.50 ± 0.3	35° ± 5°
2.50	1.8 ± 0.6	0.60 ± 0.3	45° ± 5°

单位unit:mm<sup>2</sup>

内径 D <sub>i</sub> φ d	外径 D <sub>o</sub> φ D	轴径(h8) Shaft D <sub>s</sub>	座孔(H7) Housing D <sub>H</sub>	压装后 内孔公差 Arter fixed D <sub>i,a</sub>	配合间隙 Clearance C <sub>0</sub>	壁厚 Wall thickness S <sub>3</sub>	油孔 Oil hole d <sub>L</sub>	长度 L <sup>0</sup> / <sub>-0.40</sub>							
								10	15	20	25	30	40	50	
10	12	10 -0.022	12 +0.018		0.170 0.010			1010	1015	1020					
12	14	12 -0.027	14 +0.018					1210	1215	1220					
14	16	14 -0.027	16 +0.018	+0.148 +0.010				1410	1415	1420					
15	17	15 -0.027	17 +0.018		0.175 0.010	0.995 0.935	4	1510	1515	1520					
16	18	16 -0.027	18 +0.018					1610	1615	1620					
18	20	18 -0.027	20 +0.021	+0.151 +0.010	0.178 0.010			1810	1815	1820	1825				
20	23	20 -0.033	23 +0.021					2010	2015	2020	2025				
22	25	22 -0.033	25 +0.021					2210	2215	2220	2225				
24	27	24 -0.033	27 +0.021	+0.161 +0.020	0.194 0.020	1.490 1.430		2410	2415	2420	2425	2430			
25	28	25 -0.033	28 +0.021						2515	2520	2525	2530			
26	30	26 -0.033	30 +0.021	+0.181 +0.040	0.214 0.040				2615	2620	2625	2630			
28	32	28 -0.033	32 +0.025		0.218 0.040				2815	2820	2825	2830	2840		
30	34	30 -0.033	34 +0.025						3015	3020	3025	3030	3040		
32	36	32 -0.039	36 +0.025			1.980 1.920			3215	3220	3225	3230	3240		
35	39	35 -0.039	39 +0.025							3520	3525	3530	3540	3550	
38	42	38 -0.039	42 +0.025		0.224 0.040						3820	3825	3830	3840	3850
40	44	40 -0.039	44 +0.025				8				4020	4025	4030	4040	4050



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内径 D <sub>i</sub> φ d	外径 D <sub>o</sub> φ D	轴径(h8) Shaft D <sub>s</sub>	座孔(H7) Housing D <sub>H</sub>	压装后 内孔公差 After fixed D <sub>i,a</sub>	配合间隙 Clearance C <sub>D</sub>	壁厚 Wall thickness S <sub>3</sub>	油孔 Oil hole d <sub>L</sub>	长度 L <sup>0</sup> <sub>-0.40</sub>									
								25	30	40	50	60	80	90	100		
45	50	45 <sub>-0.039</sub>	50 <sup>+0.025</sup>	+0.225 +0.080	0.264 0.080			4525	4530	4540	4550						
50	55	50 <sub>-0.039</sub>	55 <sup>+0.030</sup>		0.269 0.080				5030	5040	5050	5060					
55	60	55 <sub>-0.046</sub>	60 <sup>+0.030</sup>						5530	5540	5550	5560					
60	65	60 <sub>-0.046</sub>	65 <sup>+0.030</sup>				8		6030	6040	6050	6060					
65	70	65 <sub>-0.046</sub>	70 <sup>+0.030</sup>	+0.230 +0.080	0.276 0.080				6530	6540	6550	6560					
70	75	70 <sub>-0.046</sub>	75 <sup>+0.030</sup>						7030	7040	7050	7060	7080				
75	80	75 <sub>-0.046</sub>	80 <sup>+0.030</sup>						7530	7540	7550	7560	7580				
80	85	80 <sub>-0.046</sub>	85 <sup>+0.035</sup>		0.281 0.080				8030	8040	8050	8060	8080	8090			
85	90	85 <sub>-0.054</sub>	90 <sup>+0.035</sup>						8530	8540	8550	8560	8580	8590	85100		
90	95	90 <sub>-0.054</sub>	95 <sup>+0.035</sup>							9040	9050	9060	9080	9090	90100		
95	100	95 <sub>-0.054</sub>	100 <sup>+0.035</sup>			2.460 2.400					9550	9560	9580	9590	95100		
100	105	100 <sub>-0.054</sub>	105 <sup>+0.035</sup>	+0.235 +0.080							10050	10060	10080	10090	100100		
105	110	105 <sub>-0.054</sub>	110 <sup>+0.035</sup>		0.289 0.080						10550	10560	10580	10590	105100		
110	115	110 <sub>-0.054</sub>	115 <sup>+0.035</sup>				9.5				11050	11060	11080	11090	110100		
115	120	115 <sub>-0.054</sub>	120 <sup>+0.035</sup>								11550	11560	11580	11590	115100		
120	125	120 <sub>-0.054</sub>	125 <sup>+0.040</sup>								12050	12060	12080	12090	120100		
125	130	125 <sub>-0.063</sub>	130 <sup>+0.040</sup>									12560	12580	12590	125100		
130	135	130 <sub>-0.063</sub>	135 <sup>+0.040</sup>									13060	13080	13090	130100		
135	140	135 <sub>-0.063</sub>	140 <sup>+0.040</sup>	+0.240 +0.080	0.303 0.080							13560	13580	13590	135100		
140	145	140 <sub>-0.063</sub>	145 <sup>+0.040</sup>									14060	14080	14090	140100		
150	155	150 <sub>-0.063</sub>	155 <sup>+0.040</sup>									15060	15080	15090	150100		